



50100

Polyethylene Product

Product Description

50100 is a polyethylene product suitable for blow molding. This material is polymerized with a chromium catalyst and it is designed for large blow molded parts that require melt strength, rigidity, ESCR. It is used for Shipping containers, Jerricans, Agricultural chemical tanks.

Product Characteristic

Test Method Used	ASTM	
Features	Melt strength	Rigidity
Typical Customer Applications	Jerrican	Containers

Typical Properties

Physical	Test Method	Unit	Value
Melt Flow Rate (21.6 kg @190°C)	ASTM D1238	g/10min	9.75
Density	ASTM D1505	g/cm ³	0.948
Mechanical	Test Method	Unit	Value
Tensile strength @ Yield	ASTM D638	MPa	25
Tensile Elongation @ 23°C	ASTM D638	%	600
Flexural Modulus(13mm/min)	ASTM D790	MPa	1200
ESCR (Condition B, 100% Igepal, F50)	ASTM D1693	hr	1000
Brittleness Temperature	ASTM D746	°C	<-75
Shore D	ASTM D2240	-	68
Thermal	Test Method	Unit	Value
Vicat	ASTM D1525	°C	126

Notes: Results may vary depending on environmental conditions and /or devices.

Processing Recommendation

The actual conditions depends on the type of equipment used.

Blow Molding

50100 is easy to process with standard Blow molding machines. Following molding parameters should be used as guidelines:

Blow Molding Temperature	190 – 230 °C
Extrusion Melt Temperature	190 – 230 °C

Storage

This material should be stored in dry conditions, protected from sunlight and at temperatures below 50 °C.

Contact

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