

# *PETILEN I22-19T*

## *Low Density Polyethylene (LDPE)*

### Description

PETILEN I22-19T is a high flow low density polyethylene resin, produced by high pressure tubular process. It is developed for injection molding and compounding applications. PETILEN I22-19T contains no additives.

### Applications

Injection molding: kitchen goods, toys, caps & closures

Masterbatch production: color & filler masterbatches, compound production

### Compliance to Regulations

The formulation and production of PETILEN I22-19T conforms to the compositional requirements of the Commission Regulation (EU) No. 10/2011.

Properties	Typical Value (*)	Unit	Test Method
<b>Resin Properties</b>			
Melt Flow Rate (190°C/2.16 kg)	22	g/10 min	ASTM D1238
Density, 23°C	0.919	g/cm <sup>3</sup>	ASTM D1505
Melting Point (DSC)	105	°C	ASTM D3418
<b>Mechanical Properties (**)</b>			
Tensile Strength at Yield	7.5	MPa	ASTM D638
Tensile Strength at Break	7.8	MPa	ASTM D638
Elongation at Break	400	%	ASTM D638
Hardness (Shore D)	45	-	ASTM D2240
<b>Thermal Properties</b>			
Vicat Softening Point, 10 N	82	°C	ASTM D1525

(\*) These are typical properties only and are not to be construed as specifications. Customers should confirm results by their own tests.

(\*\*) The values given are measured based on compression molded sheet.

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### **Recommended Processing Conditions**

Injection molding applications;  
Typical melt temperature: 180 - 230°C  
Typical mold temperature: 10 - 40°C

Processing conditions should be optimized for different equipment design.

### **Health, Safety and Food Contact Regulations**

The detailed information of the PETILEN I22-19T product is given in Safety Data Sheet and Food Contact Declaration of the product. Please contact your sales representatives or visit web site for the food contact application compliance (e.g. EU, FDA) and other regulatory documents.

### **Packing and Storage**

The material is packaged in PE bags or in PP Big Bags. The product should be stored in a dry area with an ambient temperature below 50°C. It should be kept away from sunlight, sparks, heat and flame. Inappropriate storage conditions can lead to color changes and the deterioration in physical properties. It is advised to process PE resins within 6 months after delivery.

### **Recycling**

The product is not hazardous or toxic and it is suitable for recycling using available recycling methods.

### **Medical Applications Policy**

The product mentioned herein is not tested for use in pharmaceutical/medical applications. It is the responsibility of the final product manufacturer to determine that PETKIM product is suitable for intended use.

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