

Technical Data SheetPRELIMINARY



H04-L

HOMOPOPOLYMER

DESCRIPTION

Gryfilen® H04-L is a polypropylene homopolymer designed for extrusion applications. This grade is formulated with a low water-carry-over additive package and offers excellent stiffness and good processability.

Gryfilen® H04-L is recommended for monofilaments, ropes and tapes.

APPLICATION

Ropes; Tapes; Bags; Big-Bags; Agrotextiles.

This grade is not intended for medical and pharmaceutical applications.

PROCESSING TECHNOLOGY

Tapes & Raffia Extrusion

	Value	Unit	Method		
PHYSICAL PROPERTIES					
Melt Flow Rate, (230°C/2.16 kg)	3.5	g/10 min	ISO 1133-1		
Density, (23°C)	0.9	g/cm³	ISO 1183-1		

MECHANICAL PROPERTIES					
Flexural Modulus	1600	MPa	ISO 178		
Tensile Strength at Yield	37	MPa	ISO 527-1, -2		
Tensile Elongation at Yield	8	%	ISO 527-1, -2		
Charpy Impact Strength, (notched; 23 °C)	3.6	kJ/m²	ISO 179		

THERMAL PROPERTIES						
Heat Deflection Temperature B, (0.45 MPa, unannealed)	104	°C	ISO 75-1/75-2			

NOTES

The values have to be considered as to be indicative and do not represent specification values. The use in the indicated applications and processing technologies have to be verified by the converter (fit for purpose).



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